Analyza
Empowering smart solution

AI in Manufacturing: **Safety, Security, Automation & Efficiency**

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V2.0

April, 2025

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01 Introduction to AI in Manufacturing

AI has the potential to significantly transform the manufacturing industry in India. Artificial intelligence (AI) allows machines to replicate human thinking by learning, reasoning, and solving problems. Using sophisticated algorithms, AI can sift through extensive data, recognize trends, and make decisions, often with greater speed and precision than humans. For manufacturers, this translates to enhanced workplace safety, increased production efficiency, and lower costs.

Here are some key areas where AI can make a substantial impact:

Predictive Maintenance: AI can analyze data from machinery to predict potential failures before they occur, reducing downtime and maintenance costs. Tata Steel, for example, has implemented AI-driven predictive maintenance across its plants, resulting in fewer equipment failures and higher operational efficiency.

Quality Control: AI-driven visual inspection systems can detect defects in products more accurately than human inspectors. Maruti Suzuki uses AI-based visual inspection systems to ensure better quality control and reduce wastage.

Supply Chain Optimization: AI can optimize supply chain operations by forecasting demand, managing inventory, and improving logistics. This can lead to reduced logistics costs and increased inventory turnover rates.

Safety Monitoring: AI-powered surveillance systems can monitor the workplace in real-time, identifying unsafe conditions and practices, and enabling instant corrective actions. This enhances workplace safety and compliance with regulations.

Security & Access Control: AI-powered surveillance systems can enhance physical security in manufacturing plants. These systems can monitor for unauthorized access, detect unusual behavior, and alert security personnel to potential threats. This ensures that only authorized personnel have access to sensitive areas.

Process Optimization: AI can analyze vast amounts of data to optimize production processes, leading to increased efficiency and reduced operational costs. This includes everything from raw material sourcing to the dispatch of finished products.

Automation: AI-driven automation can handle repetitive and physically demanding tasks, allowing human workers to focus on more complex and creative aspects of production. This improves productivity and reduces labor shortages.

Sustainability: AI can help in reducing energy consumption and waste, contributing to more sustainable manufacturing practices. For example, Nayara Energy is using AI to analyze data and optimize energy consumption, reducing its carbon footprint.

By integrating AI into manufacturing processes, Industries can enhance productivity, efficiency, and innovation, making its manufacturing sector more competitive on a global scale.
In essence, AI not only improves efficiency but also brings a higher level of safety and precision to the manufacturing process.

02 Steps to Implement AI in Manufacturing Processes

1. **Identify the Areas:** First, identify the areas in your manufacturing process that can benefit from AI. These could include quality assurance, predictive maintenance, supply chain management, or production planning.

2. **Collect and Analyze Data:** AI models need data to learn from. Collect data from your manufacturing process such as production volume, downtime, equipment failures, etc. Then analyze this data to understand the patterns and correlations.

3. **Choose the Right AI Technology:** Depending on your needs, you may choose different AI technologies. For example, Machine Learning can be used for predictive maintenance, while Robotics Process Automation (RPA) can automate repetitive tasks.

4. **Develop or Adopt an AI Model:** Depending on your resources and expertise, you may choose to develop your own AI model or adopt an existing one. You can use platforms like TensorFlow or PyTorch for development.

5. **Train the AI Model:** Use your collected data to train the AI model. This involves feeding the data into the model and adjusting the model's parameters until it can accurately predict outcomes.

6. **Deploy the AI Model:** Once the model is trained and tested, you can deploy it into your manufacturing process. Monitor the model's performance and adjust it as necessary.

7. **Iterate and Improve:** AI implementation is a continuous process. Keep collecting data and retraining your model to improve its accuracy and efficiency.

03 Embracing AI for Manufacturing Transformation

The impact of AI in manufacturing is profound. From enhancing productivity to improving product quality, AI is revolutionizing the way goods are manufactured these days. While there are challenges in integrating AI in manufacturing, the potential benefits far outweigh these challenges.

As we look to the future, the role of AI in manufacturing is likely to grow. Whether it's in predictive maintenance, personalized manufacturing, or any other area, AI holds immense potential for transforming the manufacturing industry.

Embracing AI is not just about adopting new technologies; it's about embracing a new way of doing things. It's about leveraging the power of data and analytics to make smarter decisions and optimize operations. It's about creating a culture of innovation and continuous improvement.

As manufacturers, you have the opportunity to be at the forefront of this AI revolution. By embracing AI, you can transform your operations, deliver better products, boosting efficiency and productivity in your industry. The future of manufacturing is here, and it's powered by Analyza AI.

04 Safety Monitoring

Use Case 1:

Workers are often exposed to falling/moving objects, debris, and other hazards within factory premise.

Not taking protective/preventive measures can lead to fatal accidents, downtime and reduced workforce productivity. Also, most manufacturing plants have hazardous zones where prolonged exposure can pose health risks to workers. Ensuring workers do not exceed safe duty hours in these zones is crucial for their safety and well-being. As a result, companies face legal penalties, increased insurance premiums and production downfall.

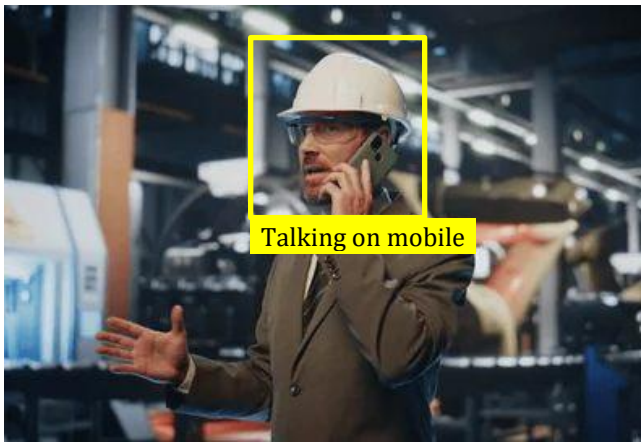
Solution:

Analyza's detection system by utilizing advanced image recognition technology ensures compliance with safety regulations. Real-time monitoring and automated detection help enforce safety protocols and reduce accidents.

01/ Personal Protective Equipment (PPE) Kit Detection

Analyza's PPE Kit detection system notifies supervisors if a worker is not wearing appropriate PPE kits, ensuring immediate corrective action.

- Detect the workers violating rules related to wearing of PPE Kits in specified zones in real-time.
- Identifies the worker by face recognition.
- Notifies the supervisor via Mobile App, WhatsApp and Email.



02/ Mobile Using Detection

Analyza's object and human action detecting algorithm notifies the supervisor in case of any worker is using mobile at accidental prone zones.

- Detect the workers violating rules by speaking on mobile or browsing mobile in accidental prone zones in real-time.
- Identifies the worker by face recognition.
- Notifies the supervisor via Mobile App, WhatsApp and Email.

03/ Over-working Detection

Analyza's strong face recognition algorithm detects workers with prolonged exposure (more than instructed working hours) in hazardous zones in a day, violating health protection related rules. In case of over working by any worker, the system detects & notifies to take immediate action preventing health hazards of the worker.

- Detect the workers doing over-working in shifts.
- Identifies the worker by face recognition.
- Notifies the supervisor via Mobile App, WhatsApp and Email.

Points to Remember

1. There may be a necessity to customize some parts of our software to share relevant data with your existing system.
2. Relocation of cameras may be required for better coverage and image input.
3. May need camera model alternation in case the existing camera is not fit for the particular detection.

Safety Monitoring > Use Case 2:

Speeding vehicles within factory premise can lead to accidents and cause injuries to workers.

Solution:

Analyza's speed detection system uses Computer Vision and Deep Learning techniques to monitor traffic, enforce speed limits, and improve road safety by identifying and notifying authorities about over-speeding vehicles in real-time. Collecting data on vehicle speeds can help identify patterns and areas where additional safety measures may be needed in future to enforce the safety measures.

Over-speeding Detection

Analyza's speed detection along with License Plate Recognition (LPR) held to identify the speeding vehicles. Supervisors may take necessary steps to ensure further safety measured based on this information.

- Detect the over-speeding vehicle.
- Identifies the vehicle by License Plate Recognition.
- Notifies the supervisor via Mobile App, WhatsApp and Email.

Points to Remember

1. For License Plate Recognition (LPR), ANPR (Automatic Number Plate Recognition) cameras featuring high-resolution imaging, advanced infrared technology, and weatherproof designs are suitable for capturing purpose.

2. Relocation of cameras may be necessary. Proper positioning ensures that the ANPR system can accurately capture and recognize license plates, improving overall efficiency and reliability.

Safety Monitoring > Return On Investment (ROI)

1. **Reduction in Accidents & Injuries**
   Stat: According to Indian government data, workplace injuries cost companies' lakhs to crores annually due to medical expenses, downtime, legal cases, and compensation.

   ROI Point: "By reducing even 1 major injury incident per year, you can save ₹5–15 lakhs on average (medical + compensation + downtime). AI ensures real-time PPE compliance, minimizing such risks."

2. **Avoidance of Penalties & Legal Compliance**

   Stat: Non-compliance with safety norms (as per Indian Factories Act, OSHA, etc.) can result in fines ranging from ₹50,000 to several lakhs, even temporary closure.

   ROI Point: "AI-based PPE monitoring ensures constant compliance and audit trails, helping you avoid fines and stay on the right side of the law."

3. **Operational Efficiency**

   AI monitors hundreds of workers 24/7 without fatigue.

   ROI Point: "Imagine needing 5 safety officers to monitor a large site, each costing ₹30,000–₹50,000/month. AI does the job continuously and reliably — this alone saves ₹2–3 lakhs annually per site."

4. **Insurance Premium Reduction**

   Companies with strong safety records can negotiate lower insurance premiums.

   ROI Point: "A documented decrease in incidents and high safety compliance can reduce your Worker's Compensation insurance premiums by 5–15% over time."

5. **Productivity Boost**

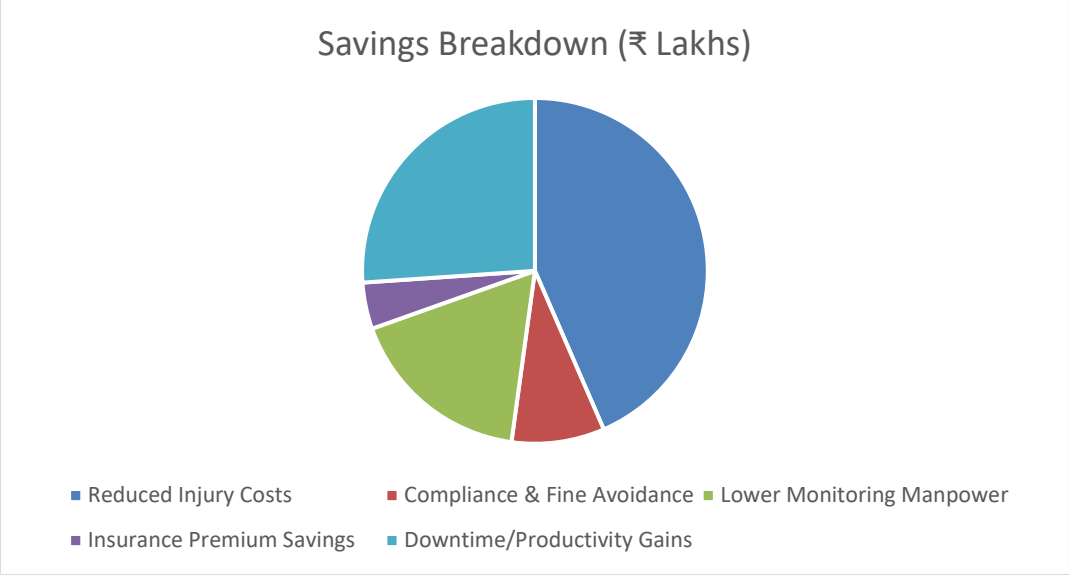
   Fewer incidents = less downtime = more output.

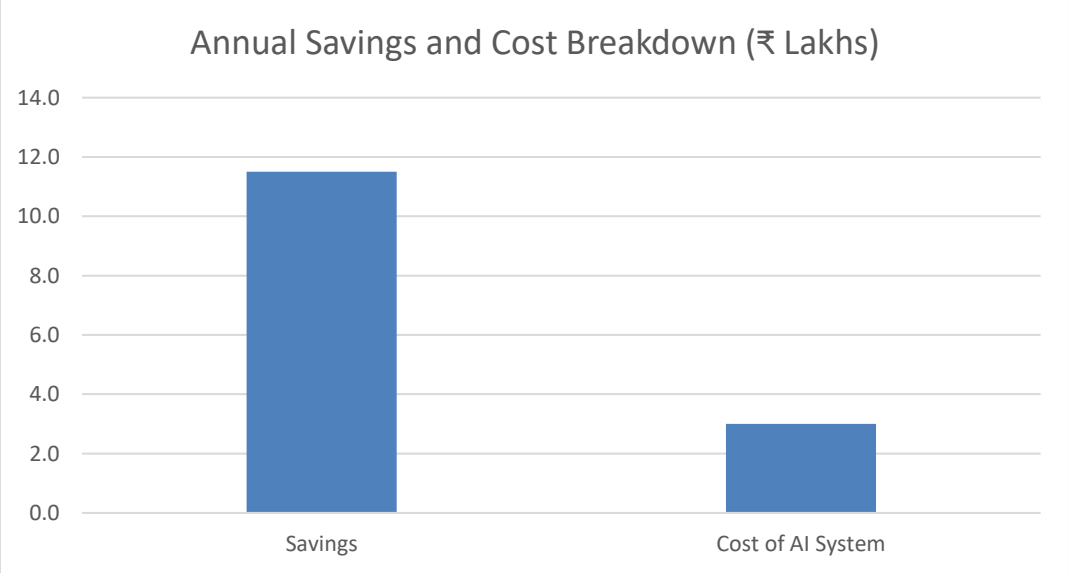
   ROI Point: "Even reducing unplanned downtime by 1–2% through better safety can add tens of lakhs in annual output value depending on the industry."

6. **Brand Value & CSR**

   Clients and vendors prefer safe companies. It improves bids and partnerships.

   ROI Point: "Your improved safety track record can give you a competitive edge in tenders and attract better business partnerships."





ROI Analysis: AI PPE System

ROI = (Savings - Cost) / Cost = **(₹11.5L – ₹3L) / ₹3L = 2.83 or 283% ROI**

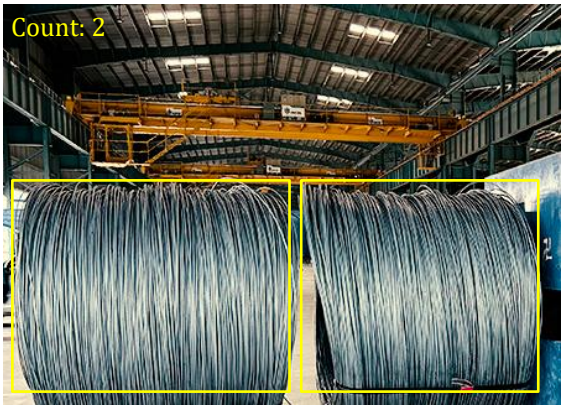
05 Automation

Use Case 1:

Manufacturers lack efficiency and responsiveness in their inventory management processes due to manual procedure of inventory tracking and counting, ultimately leading to higher costs and lower operational performance.

Solution:

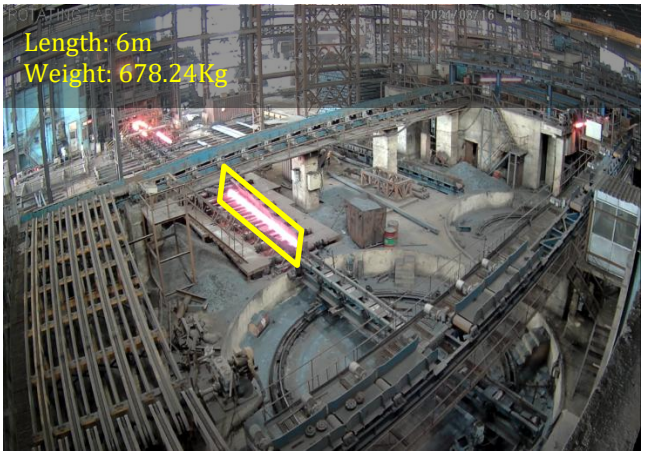
Analyza's inventory tracking solution has revolutionized inventory counting in the manufacturing industry by enhancing accuracy, efficiency, and real-time visibility. Our system automated counting using image recognition and AI algorithm.



01/ Inventory Detection & Counting

Analyza's image recognition algorithm identifies the inventory to be tracked and counts the production units in real-time and integrate the same with your existing Inventory Management System.

- Detects the inventory in real-time.
- Notifies the supervisor via Mobile App, WhatsApp and Email on total production count.
- Updates the data in your existing Inventory Management System.



02/ Inventory Characteristics Determination

Analyza's strong mathematical calculation abilities identifies the dimension of certain specific inventories (like iron bars, etc.) and calculates its weight using strong AI algorithm in real-time.

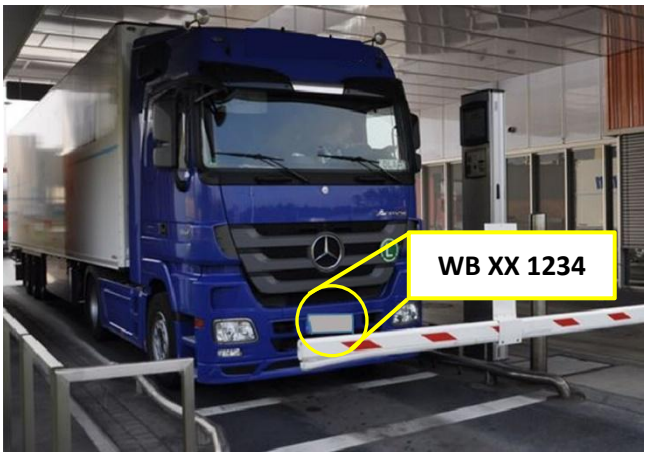
- Detects the inventory in real-time.
- Calculates the characteristics of the inventory being produced in real time.
- Notifies the supervisor via Mobile App, WhatsApp and Email.
- Updates the data in your existing Inventory Management System.

Automation > Use Case 2:

A factory gate experiences frequent traffic congestions, resulting in long hours for the vehicles to entry the factory premise after creating manual challans.

Solution:

Analyza's Vehicle detection, License Plate Recognition and vehicle entry system generates challan automatically minimizing the time taken by the usual manual process.



License Plate Recognition (LPR)

Analyza's vehicle detection along with License Plate recognition automates the process of vehicle registration and produces challan for internal usage and reference.

- Detects the vehicle at entry gate.
- Recognize the License Number and registers.
- Generates challan.
- Updates the supervisor of the transport arrival time.

Points to Remember

1. For License Plate Recognition (LPR), ANPR (Automatic Number Plate Recognition) cameras featuring high-resolution.
2. Our system may also integrate easily with third-party API providers for verifying valid license plate numbers and notify the supervisor in case of any violation.
3. Relocation of cameras may be necessary. Proper positioning ensures that the ANPR system can accurately capture and recognize license plates, improving overall efficiency and reliability.

Automation > Use Case 3:

Every organization wants to ensure that employees adhere to their designated working hours and remain productive throughout the day. Prolonged absences from desks without valid reasons can impact overall productivity.

Solution:

Analyza uses AI algorithms to track the time each employee spends at their desk and identify periods of absence, analyze the activity patterns to distinguish between valid breaks (e.g., lunch, restroom) and unproductive absences. Analyza collects and analyze data on desk presence and absence patterns to identify trends and potential issues, which helps to identify and address issues related to absenteeism and unproductive behavior, improving overall operational efficiency.

Performance and Productivity Tracking

Analyza's pattern detection algorithm identifies and analyze the productivity of the team and generate reports accordingly.

- Detects absence from desk for prolonged time.
- Notifies the concerned administrator.
- Marks ways for improved productivity without much time wastage.

Automation > Return On Investment (ROI)

1. **Error Reduction & Increased Accuracy**
   Manual vs. Automated Counting: Traditional manual counting systems are prone to human error. Even a 5% error rate in high-volume operations can translate into significant losses. For instance, if a cement plant handles 100,000 bags monthly, a 5% error rate might result in 5,000 miscounts. These errors can lead to shipment mistakes—either dispatching extra products or shorting deliveries—which not only waste product but may also result in penalties or lost customer trust. An AI solution can push counting accuracy to nearly 100%, thus eliminating these errors and their associated cost implications. Some case studies show that such precision can save a manufacturer up to 2–3% of profits, an impressive margin in an industry with large-scale operations.

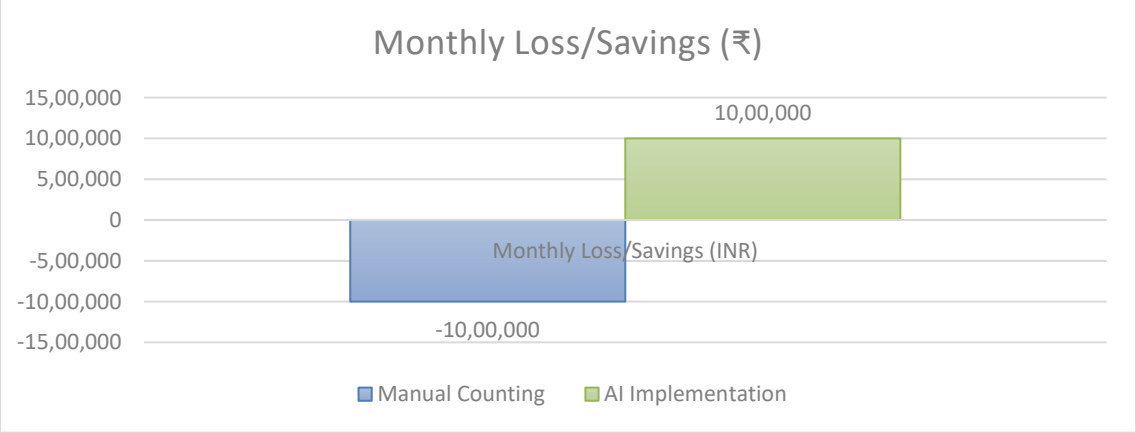
2. **Labor Efficiency & Productivity**

   Reducing Manual Oversight: Even though labor costs in India are competitive, manual counting still demands multiple shifts of trained operators and leads to additional downtime due to human fatigue or error-driven process halts. With an AI system operating continuously without breaks, you not only streamline operations but also repurpose your workforce toward higher-value tasks. This translates directly into improved productivity and lower indirect costs—benefits that become immediately visible as operational efficiency increases.

3. **Quantifiable Savings & ROI Calculation**

   A Practical Illustration: You can show the client the ROI by laying out the direct financial impact. For example, consider the following hypothetical scenario:

	Current Situation (Manual)	After AI Implementation
Total monthly production	100,000 units (bags/coils)	100,000 units (bags/coils)
Error rate in counting	5% (i.e., 5,000 errors)	Drops to near 0%
Monthly Loss/Savings (in ₹) **considering cost per error: ₹200.00	₹-1,000,000 loss (5,000 × INR 200)	₹1,000,000/month saved ₹12,000,000/year saved (12 x INR 1,000,000)



This simplified calculation demonstrates not only the potential savings but also a fast payback period, making the case for immediate implementation very compelling.

Metric	Manual Process	With AI Automation
Counting Accuracy	94–95% (error rate 5–6%)	Nearly 100%
Labor Requirement	High, with multiple shifts	Reduced, optimizing manpower
Operational Downtime	More frequent (manual interventions)	Significantly reduced
Compliance Risk	Elevated risk	Proactive, real-time monitoring

06 Security & Access Control

Use Case 1:

Unauthorized access across boundary leads to theft of valuable scrap materials, causing financial losses and operational disruptions. Intruders can pose safety risks to both workers and the intruders themselves, especially if they tamper with machinery or other equipment. Companies may face legal penalties and increased insurance premiums if they fail to secure their premises.

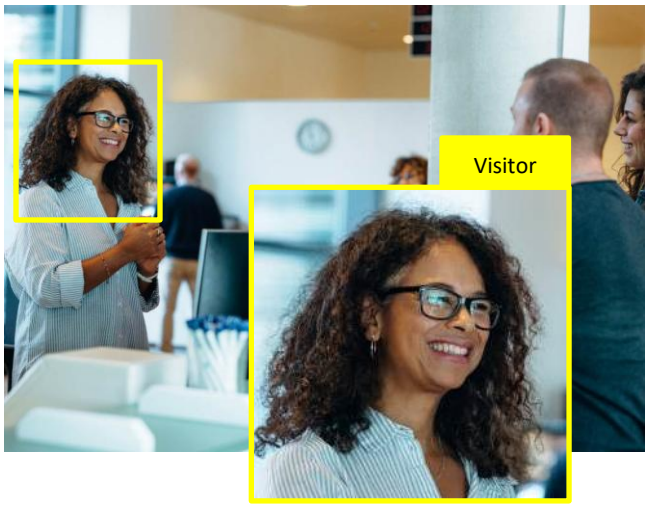
Solution:

Analyza's advanced AI detection algorithm identifies intrusion over factory boundaries, raise notifications on unauthorized access within the premise on real-time.

01/ Intrusion Detection

Analyza's human detection model identifies any action related to intrusion/roaming around factory boundary, and raises notifications to the supervisors in real-time.

- Detect human roaming or climbing walls near factory boundary in real-time.
- Notifies the supervisor via Mobile App, WhatsApp and Email.



02/ Unauthorized Access Restriction

Analyza's face recognition system for security purpose notifies supervisors if any unidentified person is captured by CCTV cameras, access any zones restricted for visitors.

- Detect any visitor accessing specified restricted zones in real-time.
- Notifies the supervisor via Mobile App, WhatsApp and Email.

Security & Access Control > **Use Case 2:**

Unplanned gatherings or unauthorized meetings within the factory or near the gate can lead to various unprecedented incidents.

Solution:

Analyza's Crowd Density Monitoring system can provide real-time alerts to security personnel if a large gathering is detected, allowing for immediate intervention. Our system monitors large gatherings outside the factory, which can help manage and mitigate risks associated with protests or strikes, ensuring the safety of both employees and property by notifying concerned management team for necessary actions.

Points to Remember

1. Crowd density detection is done favourably using wide-angle surveillance cameras. In absence of the same, there may need a camera model alternation.

07 Integration with existing infrastructure:

Our system compatible with most existing surveillance systems and ERPs. We ensure Analyza is compatible with your existing systems and will integrate smoothly within your current setup with minimal alterations.

The basic system comes with one factory location, up to nine cameras integration, up to ten user licenses (two administrator and eight supervisors).

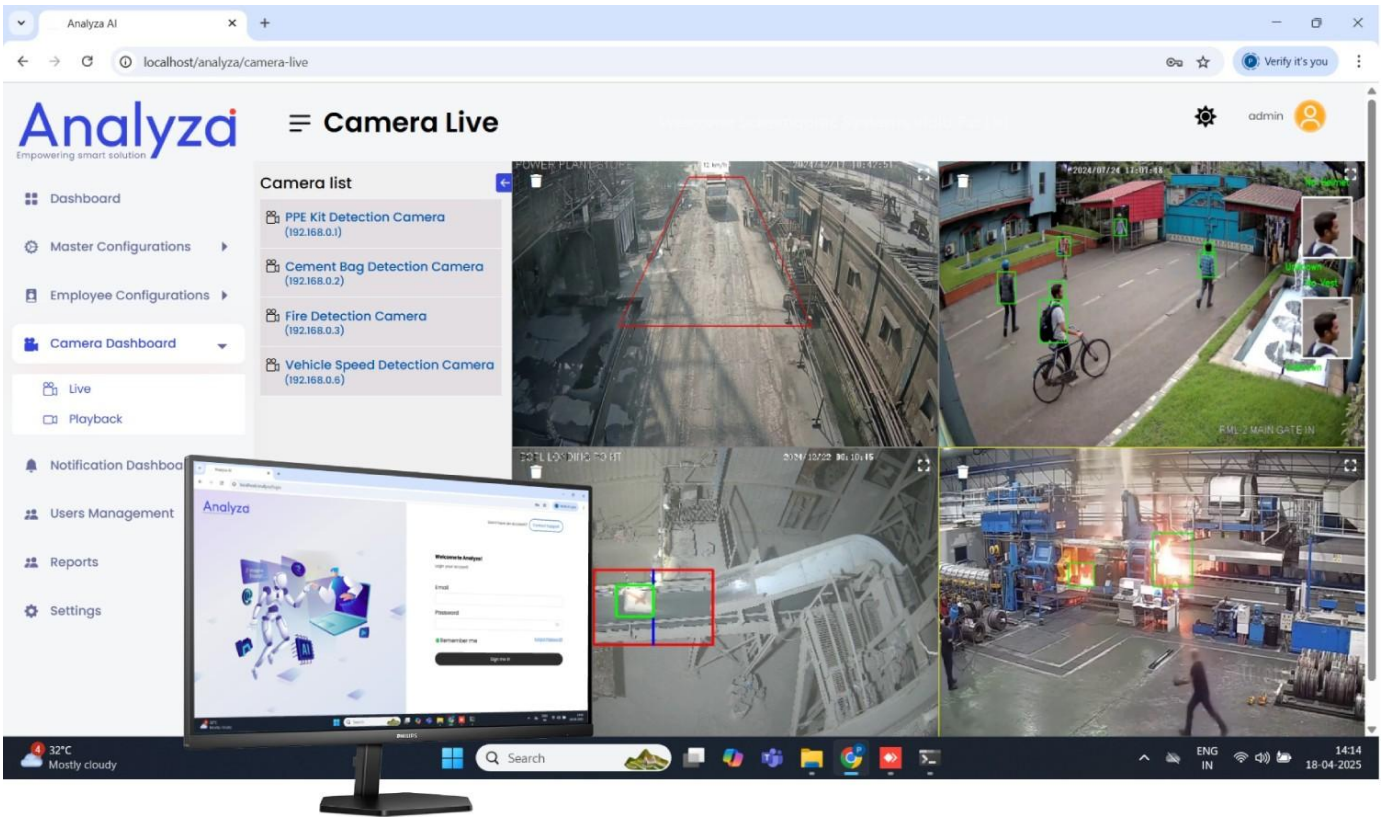
Points to Remember

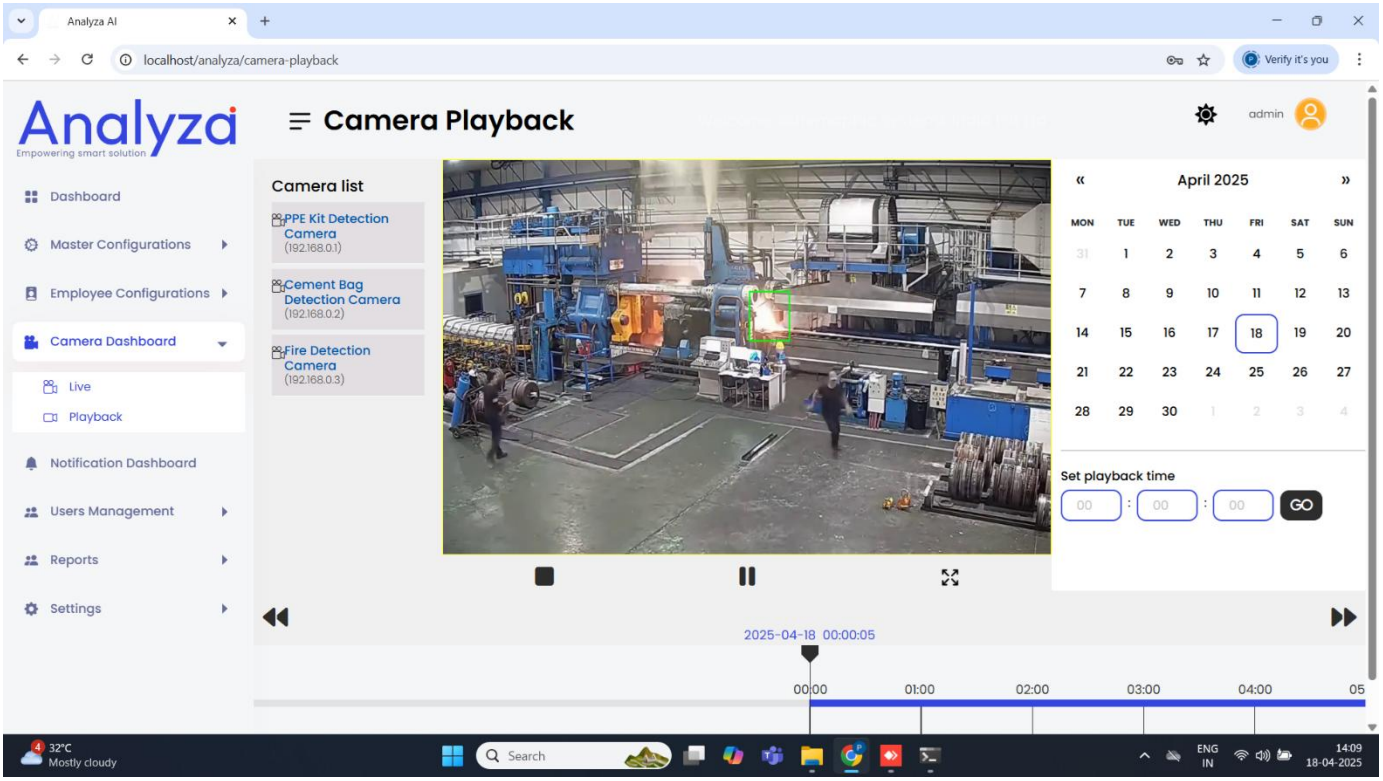
1. There may be a necessity to customize some parts of our software to share relevant data with your existing system.
2. Relocation of cameras may be required for better coverage and image input.
3. May need camera model alternation in case the existing camera is not fit for the particular detection.

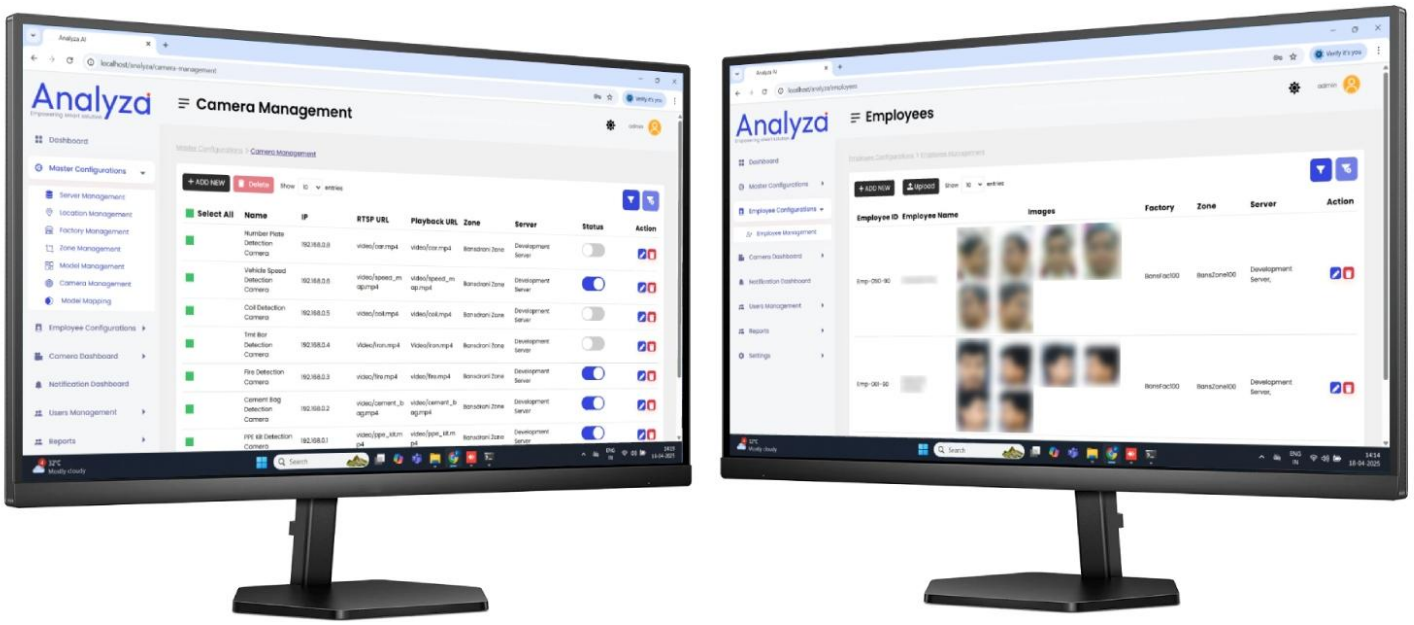
08 Implementation Wireframe

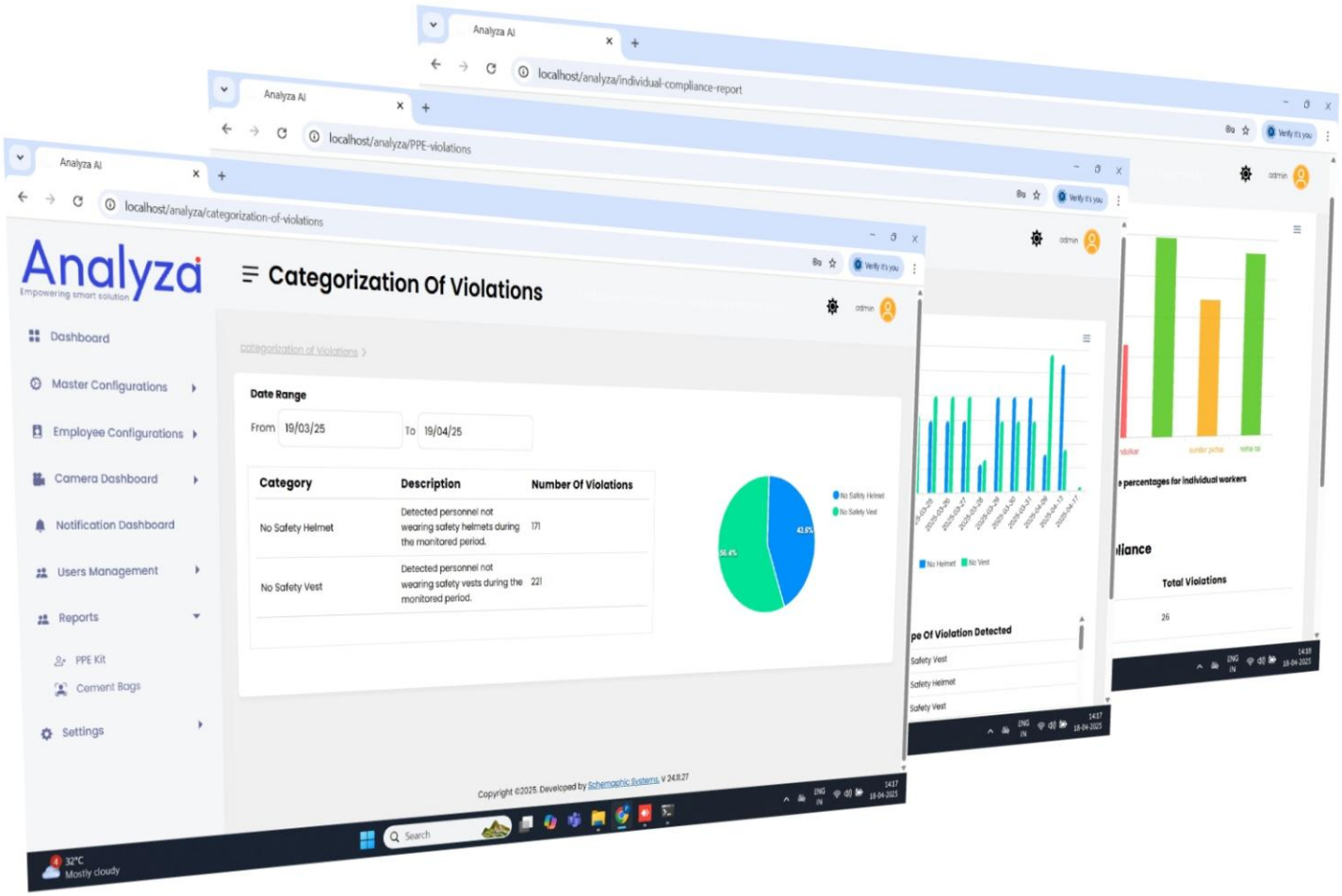
We would love to discuss with you on this. Please get in touch with us.

09 Software Screenshots






Analyza
Camera Management
Employees


Analyza AI
localhost/analyza/individual-compliance-report
localhost/analyza/PPE-violations
localhost/analyza/categorization-of-violations
Analyza
Empowering smart solution
Categorization Of Violations
Dashboard
Master Configurations
Employee Configurations
Camera Dashboard
Notification Dashboard
Users Management
Reports
PPE Kit
Cement Bags
Settings
Date Range
From 19/03/25
To 19/04/25
Category
Description
Number Of Violations
No Safety Helmet
Detected personnel not wearing safety helmets during the monitored period.
171
No Safety Vest
Detected personnel not wearing safety vests during the monitored period.
221
Total Violations
26
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